THEORY AND TESTING OF DUPLEXERS





Jacques Audet VE2AZX

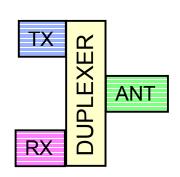
September 2002

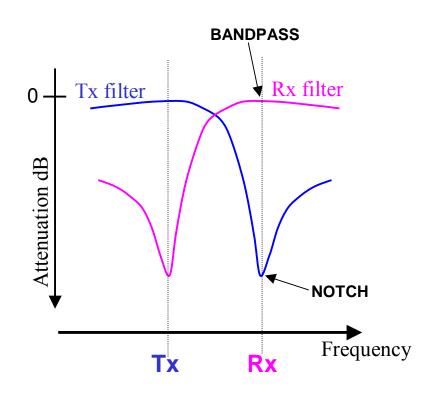
- ☐ INTRO
- ☐ WHY USE DUPLEXERS ?
- ☐ BASIC TYPES OF DUPLEXERS
- □ SIMPLE LC MODELS FOR EACH TYPE
- ADJUSTMENT AND VERIFICATION
- ☐ PUTTING IT ALL TOGETHER EXAMPLES
- ☐ PITFALLS
- □ REFERENCES

WHY USE DUPLEXERS ?

DUPLEXERS...

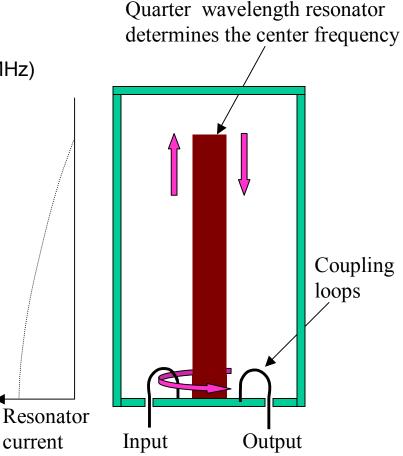
- Allow simultaneous transmit and receive on the same antenna
- ☐ The Rx filter attenuates the TX signal
 ~ 75 dB or more (approx 30 million times)
 and vice-versa
- □ The Tx filter attenuates the TX broadband noise being fed into the Rx by a similar amount
- ☐ Three port devices:





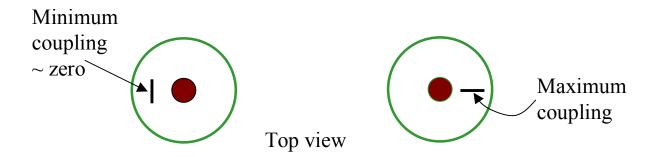
CAVITIES IN GENERAL

- Use a very low loss transmission line to improve selectivity (high Q)
 (~0.08 dB loss / 100 ft for a 6 in. cavity @ 150 MHz)
- ☐ The resonator acts as a quarter wave antenna inside a closed box, with max. current at the base
- □ In out loops magnetically couple energy to the resonator
- ☐ Capacitive coupling may also used but not discussed here
- ☐ There is a 180 degree phase reversal between the in out signals.



LOOP COUPLING TO THE RESONATOR

■ Loop orientation affects coupling:



- □ Loop size: increasing the loop size increases coupling and its inductance as well
- Loop proximity from the resonator: placing the loop closer will increase coupling.
- □ Loop coupling affects the insertion loss and selectivity in the bandpass region and the notch frequency in notch-bandpass designs.

BASIC TYPES OF DUPLEXERS

TX - RX FREQ SEPARATION

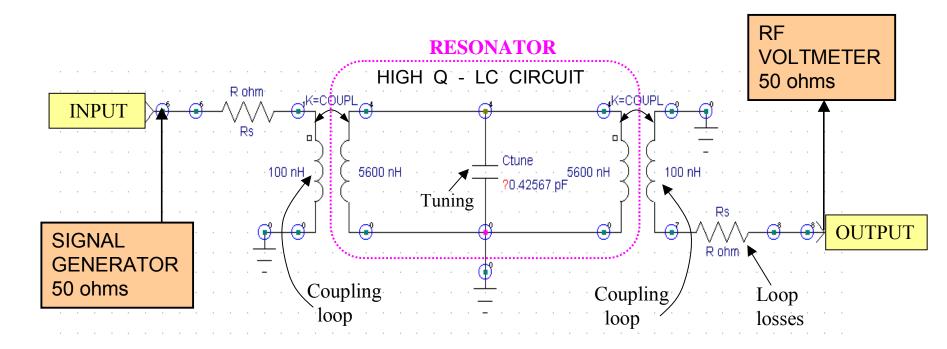
□ LO – HI PASS FILTERS WIDE

■ BANDPASS CAVITIES MEDIUM

□ NOTCH - BANDPASS CAVITIES NARROW

□ NOTCH CAVITIES NARROW

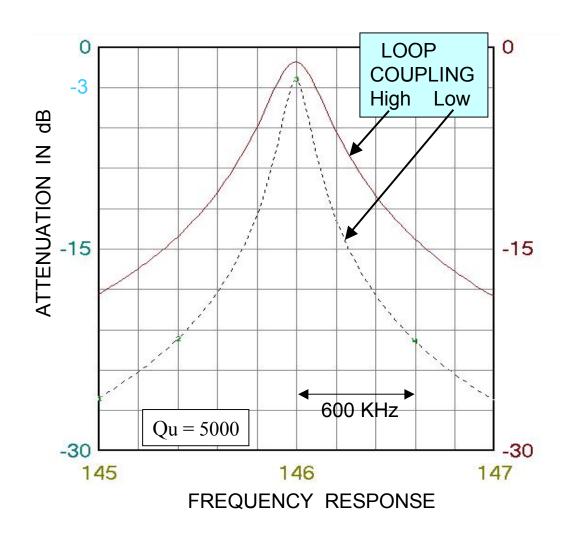
BANDPASS CAVITIES EQUIVALENT CIRCUIT



- □ THE QUARTER WAVELENGTH RESONATOR IS MODELED WITH A HIGH Q - LC CIRCUIT
- ☐ TYPICAL RESONATOR Qu VALUES: 2100 for 4 in. Cavity, 5000 for a 6 in. cavity

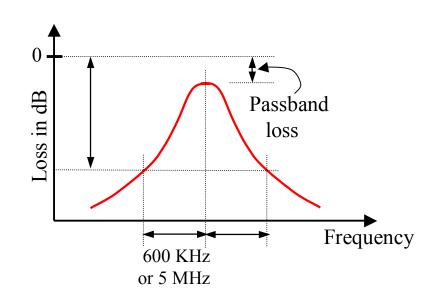
BANDPASS RESONATOR RESPONSE CURVES

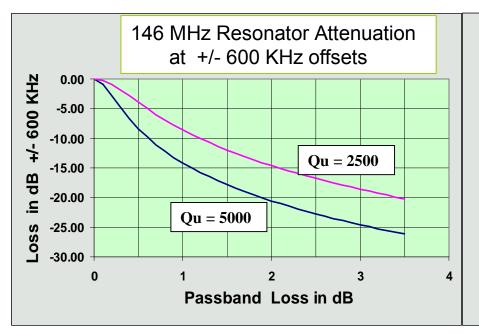
- TRADES BANDPASS LOSS FOR SELECTIVITY
- LOOPS DOES NOT AFFECT THE RESPONSE IF: Q > 100

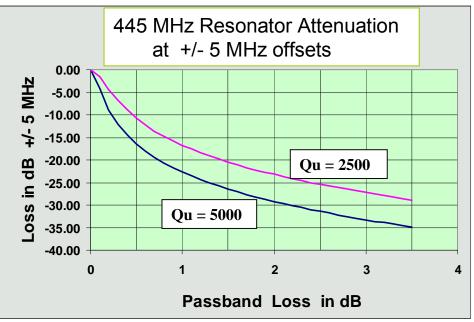


RESONATOR Qu, PASSBAND LOSSES AND SELECTIVITY

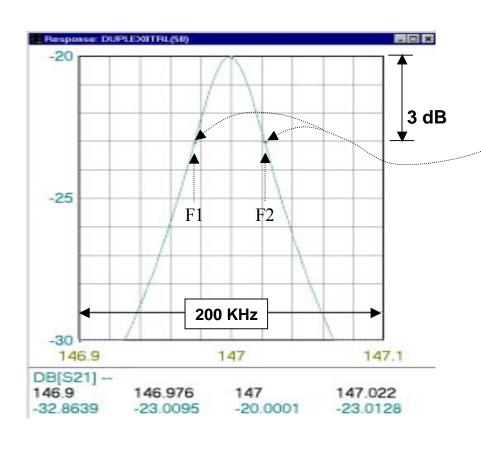
- ☐ Qu IS THE QUALITY FACTOR OF THE RESONATOR (unloaded Q)
- Qu INFLUENCES THE PASSBAND LOSSES AND THE ATTENUATION AWAY FROM THE PASSBAND
- ONE MAY TRADE PASSBAND LOSS FOR SELECTIVITY AND VICE-VERSA







MEASURING THE Qu FACTOR (Unloaded Q of the cavity)



- Adjust the coupling loops to obtain
 20 dB loss in the passband
- Mesure and note the frequencies
 F1 and F2 (in MHz) that give
 3 dB atténuation w/r to the peak:
- Calculate the quality facteur **Qu**:

$$\mathbf{Qu} = \frac{F1 + F2}{2*(F2 - F1)}$$
 (Use F2 > F1)

A 6 in. VHF cavity should yield Qu > 4000, typically 5000

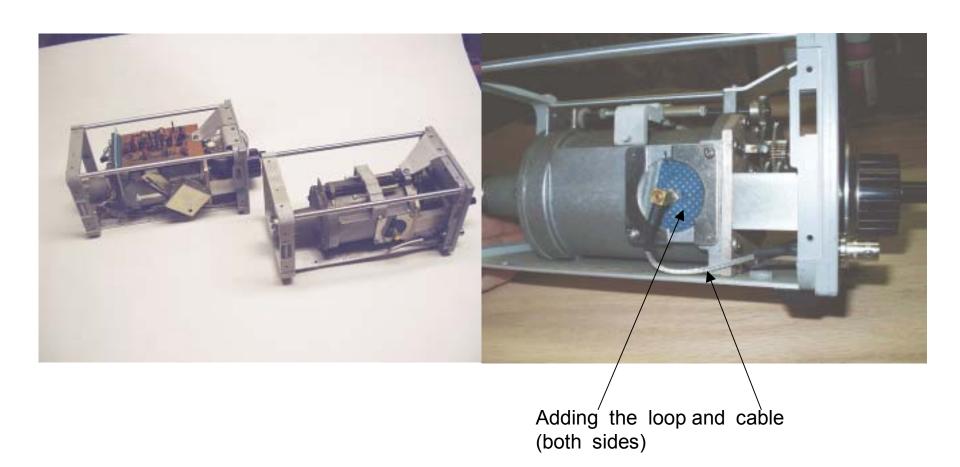
Measured values on a 6 in. cavity (notch): Q = 4650 (Davicom Technologies Inc modèle BR-15107) On a 6 in. bandpass cavity: Q = 5675 (Sinclair FP20107*3)

A MINIATURE BANDPASS CAVITY FROM HP



- ☐ This is model HP 5253 Plug-in Frequency Converter
- ☐ Easily modified to form a bandpass cavity
- ☐ Covers 50 500 MHz frequency range

A MINIATURE BANDPASS CAVITY FROM HP

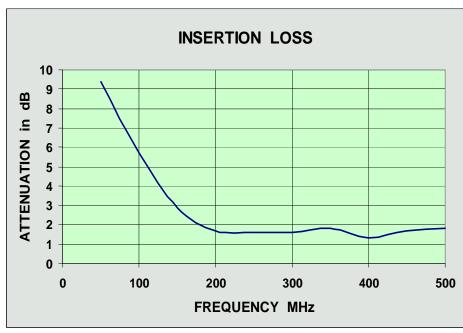


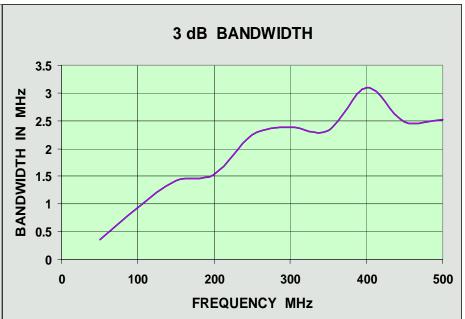
A MINIATURE BANDPASS CAVITY FROM HP

Details of the coupling loop

Note: loops are oriented at right angle of each other

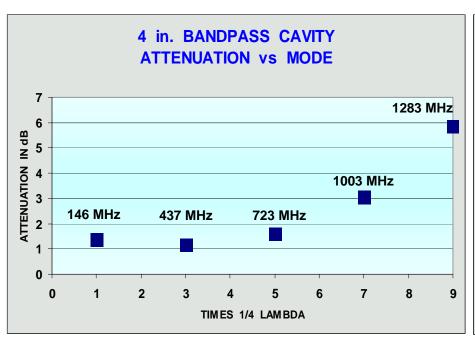


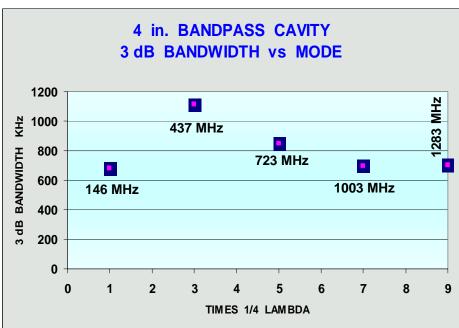




BANDPASS CAVITIES - OVERTONE OPERATION

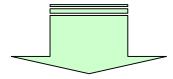
- BANDPASS CAVITIES WILL OPERATE AT ODD MULTIPLES OF THEIR FUNDAMENTAL FREQUENCY
- OPERATION AT 3X and 5X THE FUNDAMENTAL FREQUENCY PROVIDES LOW LOSSES AND A HIGHER Qu FACTOR





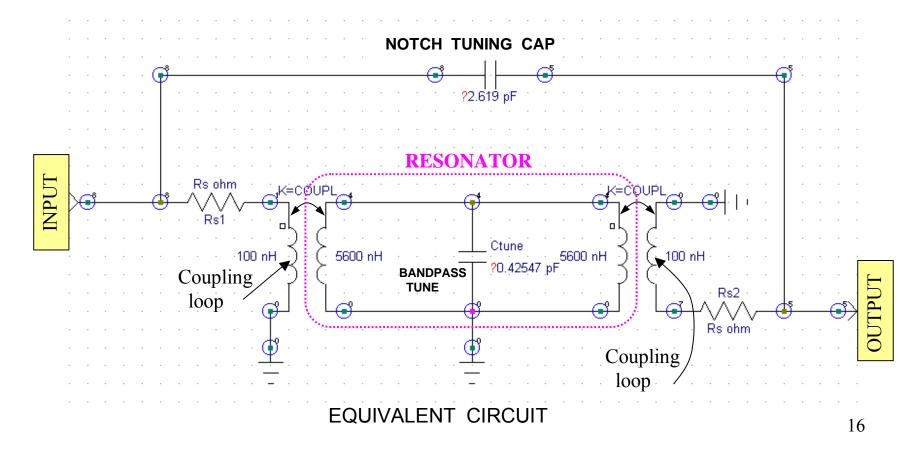
NOTCH - BANDPASS CAVITIES

- ☐ LO PASS HI PASS FILTERS
- BANDPASS CAVITIES
- NOTCH BANDPASS CAVITIES

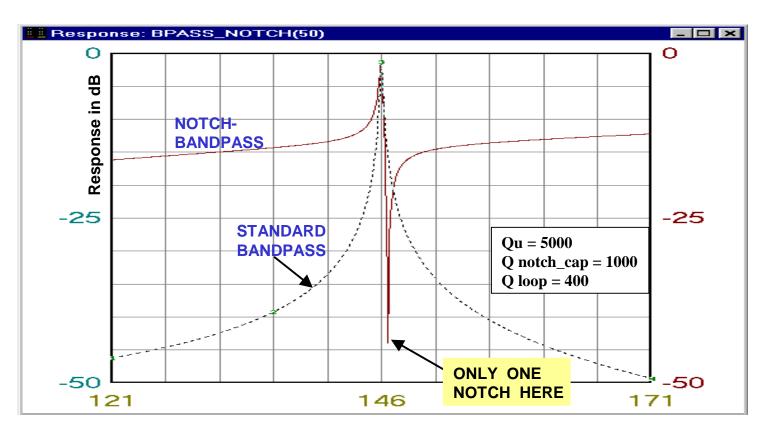


- ☐ TWO LOOP CAVITIES (modified bandpass)
 - ☐ SERIES RESONANT LOOP
 - ☐ PARALLEL RESONANT LOOP (Q circuit)

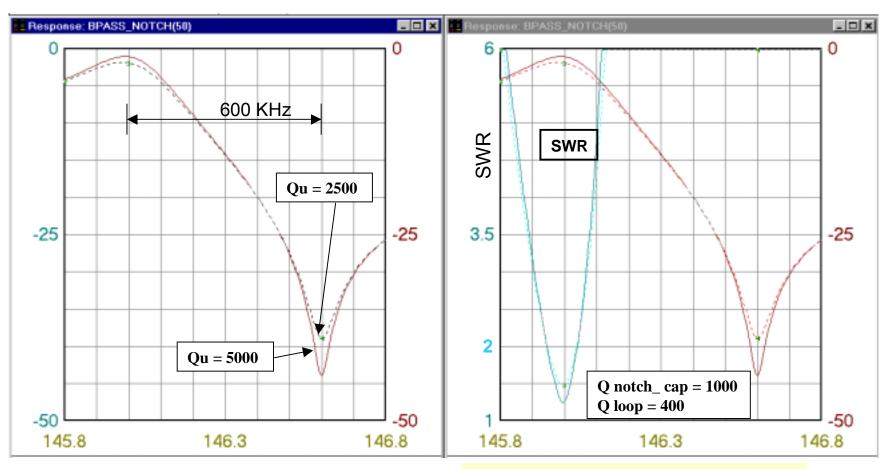
- ☐ A LOW VALUE CAPACITOR IS ADDED BETWEEN INPUT AND OUTPUT
- ☐ GENERATES A TRANSMISSION NOTCH ABOVE BANDPASS
- AN INDUCTOR WILL SET THE NOTCH BELOW THE BANDPASS



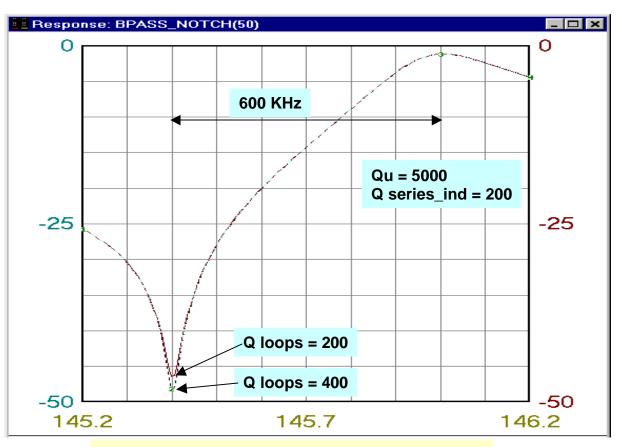
- □ SERIES CAPACITOR BETWEEN INPUT AND OUTPUT (~ 3 pF) GIVES THE DESIRED NOTCH-BANDPASS CHARACTERISTIC ALLOWS NOTCH TUNING
- □ SERIES CAPACITOR TUNING SENSITIVITY: ~ 20 % PER 100 KHz (146 MHz) (REDUCING C MOVES THE NOTCH UP IN FREQUENCY)
- ☐ BANDPASS LOSS ~ UNCHANGED COMPARED TO STANDARD BANDPASS



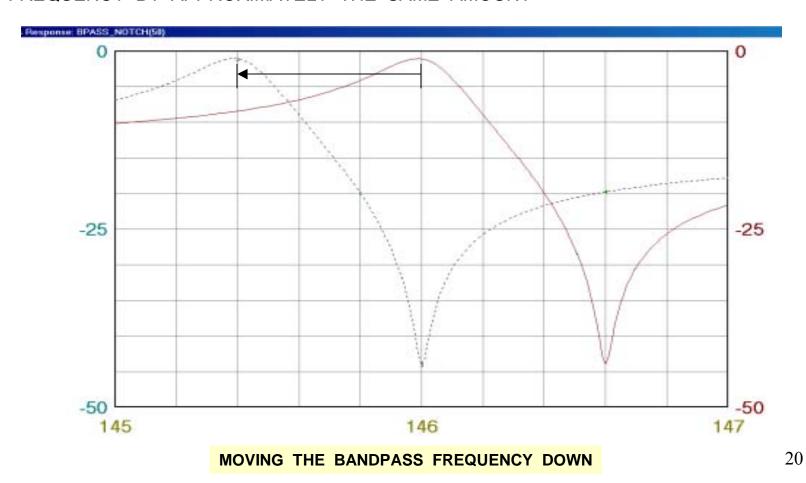
- REDUCING Qu FROM 5000 TO 2500 REDUCES THE NOTCH BY ~ 5 dB AND ADDS ~ 1 dB LOSS IN THE BANDPASS
- ☐ THE BANDPASS CENTER HAS LOWEST SWR ALWAYS



- SETTING THE NOTCH BELOW THE BANDPASS REQUIRES REPLACING THE SERIES CAP BY A SERIES INDUCTOR (~ 400 nH)
- REDUCING THE Q FACTOR OF THE LOOPS FROM 400 TO 200 DEGRADES THE NOTCH DEPTH BY ~ 3 dB



- ☐ INCREASING THE RESONATOR LENGTH MOVES THE BANDPASS FREQUENCY DOWN
- SHIFTING THE BANDPASS FREQUENCY DOWN ALSO SHIFTS THE NOTCH FREQUENCY BY APPROXIMATELY THE SAME AMOUNT



NOTCH – BANDPASS SERIES RESONANT LOOP CAVITIES

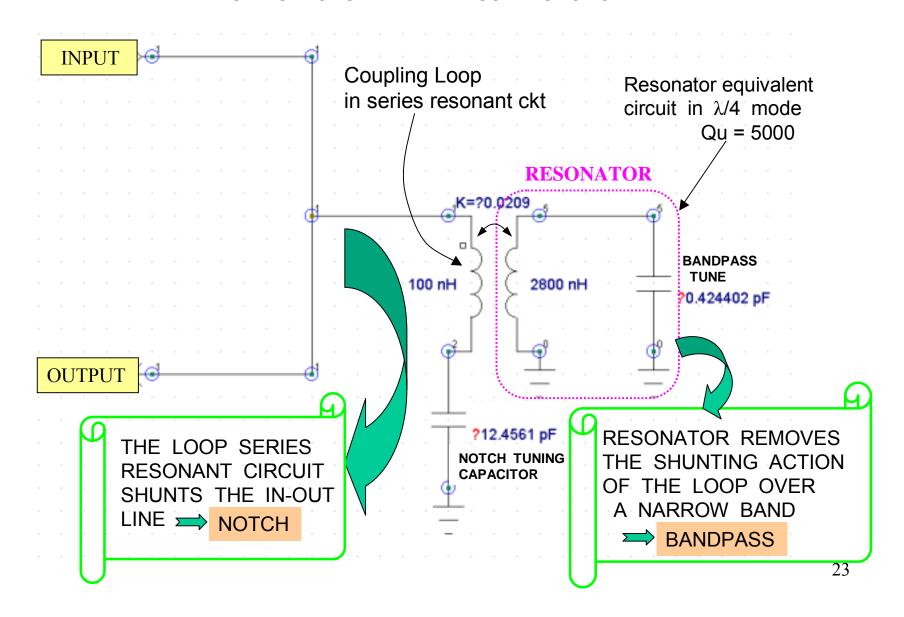
- ☐ TWO LOOP CAVITY (modified bandpass)
- ☐ SERIES RESONANT LOOP
 - ☐ PARALLEL RESONANT LOOP (Q circuit)

- ☐ ONLY ONE LOOP IS USED
- ☐ A SERIES CAPACITOR ADJUSTS THE NOTCH FREQUENCY ABOVE AND BELOW THE BANDPASS

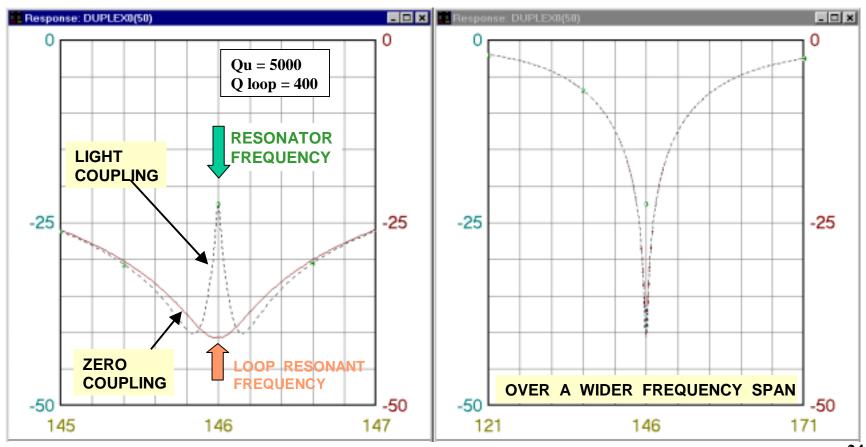
A SINGLE CONNECTOR
WITH AN EXTERNAL TEE
WILL WORK AS WELL



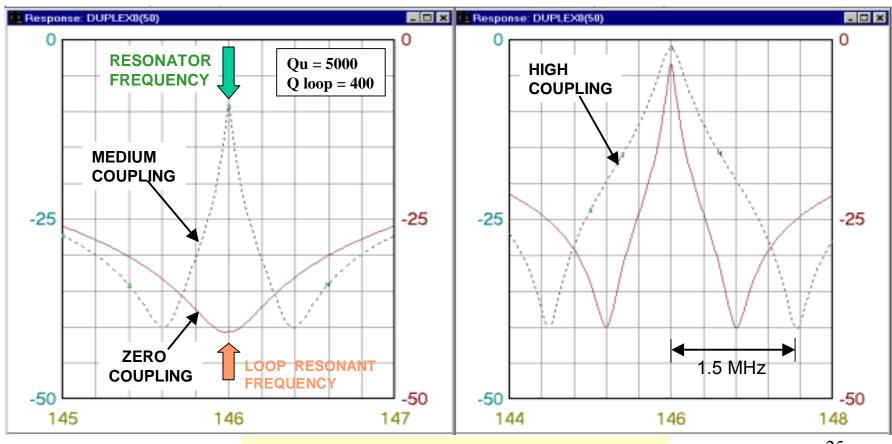
GIVES NOTCH - BANDPASS RESPONSE



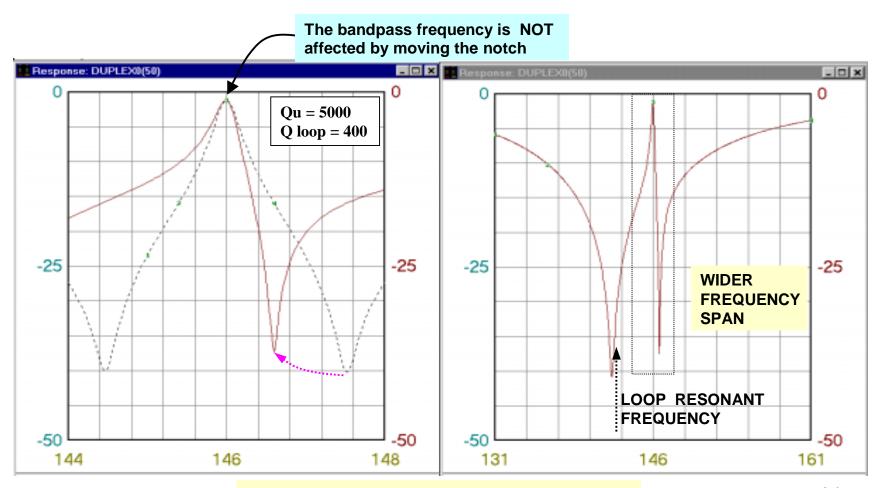
- ☐ THE COUPLING LOOP IS INITIALLY UNCOUPLED FROM THE RESONATOR
- ☐ SERIES CIRCUIT GIVES MAXIMUM ATTENUATION AT SERIES RESONANCE
- ☐ THE RESONATOR IS TUNED AT THE SAME FREQUENCY
- □ NOTCH DEPTH IS A FUNCTION OF THE Q OF THE LOOP



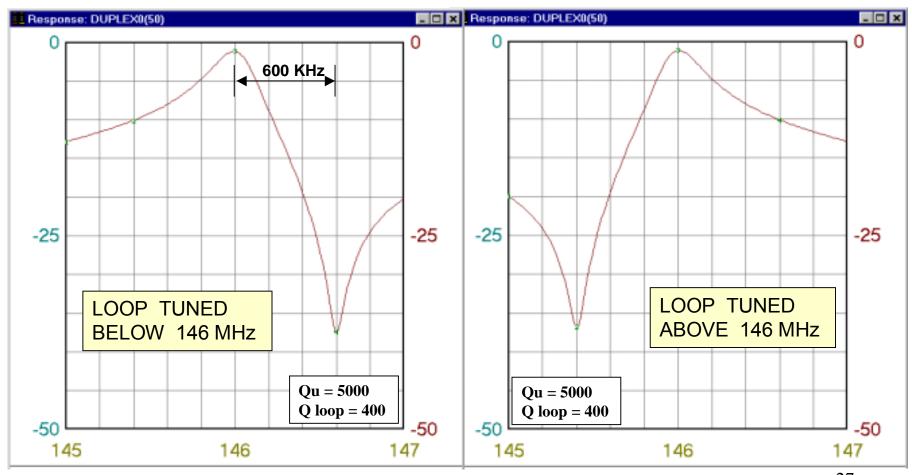
- ☐ INCREASING THE COUPLING SPREADS THE TWO NOTCHES APART AND...
- □ DECREASES THE INSERTION LOSS AT THE BANDPASS FREQUENCY
- ☐ FOR 1 dB LOSS THE NOTCHES ARE AT +/- 1.5 MHz NEED TO SHIFT



- ☐ THE UPPER NOTCH FREQUENCY IS SHIFTED DOWN BY LOWERING THE LOOP RESONANT FREQUENCY (BROWN CURVES)
- ☐ THE DEPTH OF THE UPPER NOTCH SUFFERS

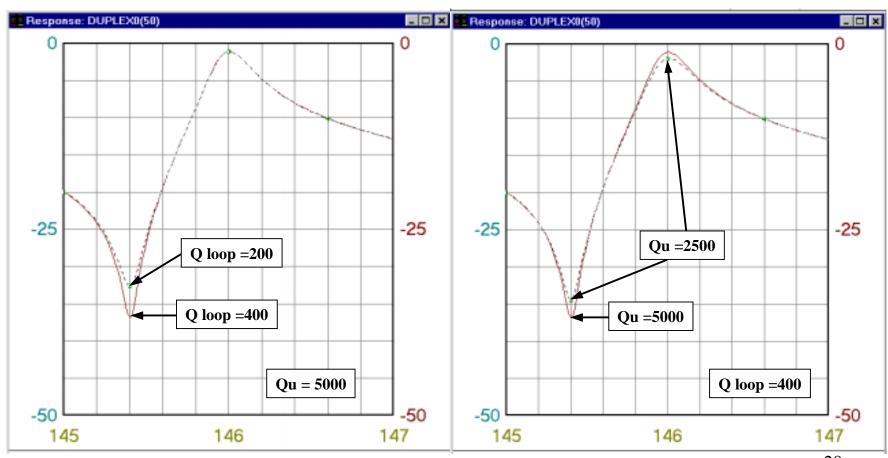


☐ TUNING THE LOOP BELOW AND ABOVE THE BANDPASS FREQUENCY WILL SET THE NOTCH +/- 600 KHz



THE Q OF THE LOOP SETS
THE NOTCH DEPTH

THE Q OF THE CAVITY (Qu)
AFFECTS BOTH THE BANDPASS
LOSS AND THE NOTCH DEPTH

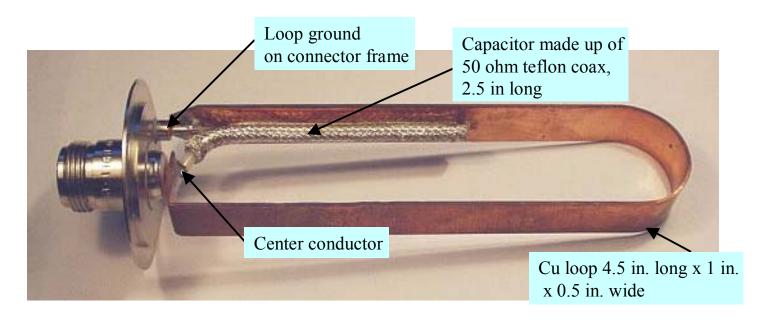


NOTCH – BANDPASS MODE PARALLEL RESONANT LOOP CAVITIES

- ☐ TWO LOOP CAVITY (modified bandpass)
- ☐ SERIES RESONANT LOOP
- → PARALLEL RESONANT LOOP (Q circuit)

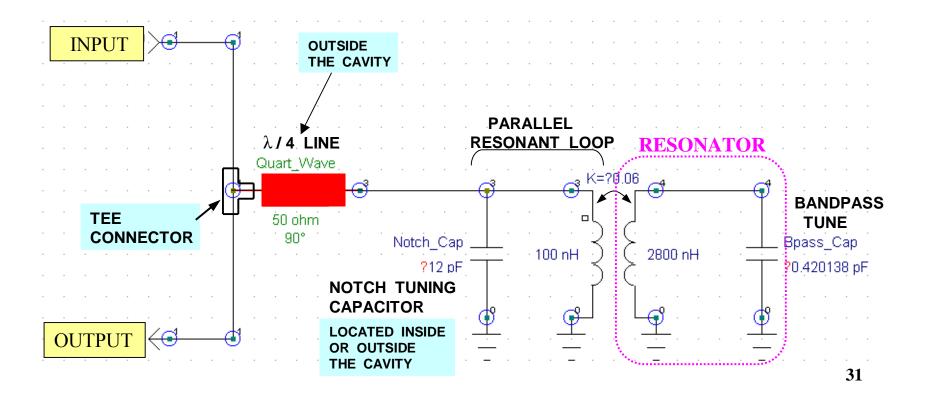
PARALLEL RESONANT LOOP (Q circuit)

- ☐ EXAMPLE OF A PARALLEL RESONANT LOOP
- ☐ HERE THE CAPACITOR IS MADE WITH A SHORT LENGTH OF COAX



PARALLEL RESONANT LOOP (Q circuit)

- □ A QUARTER WAVELENGTH LINE TRANSFORMS THE LOOP PARALLEL CIRCUIT INTO A SERIES CIRCUIT EFFECTIVELY
- ☐ OPERATION IS SIMILAR TO THE SERIES RESONANT LOOP
- ☐ TWO NOTCHES ARE ALWAYS PRESENT WITH THIS CONFIGURATION

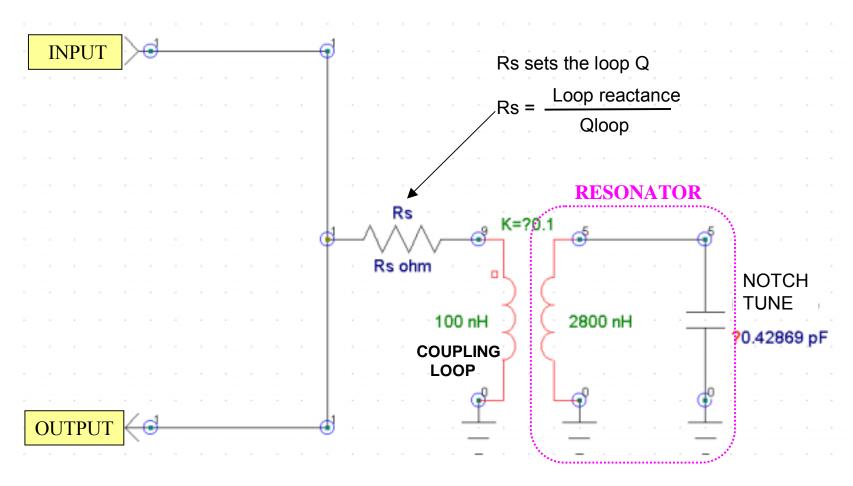


NOTCH CAVITIES

- **□** CAVITY NOTCHERS
 - ☐ HELIAX NOTCHERS

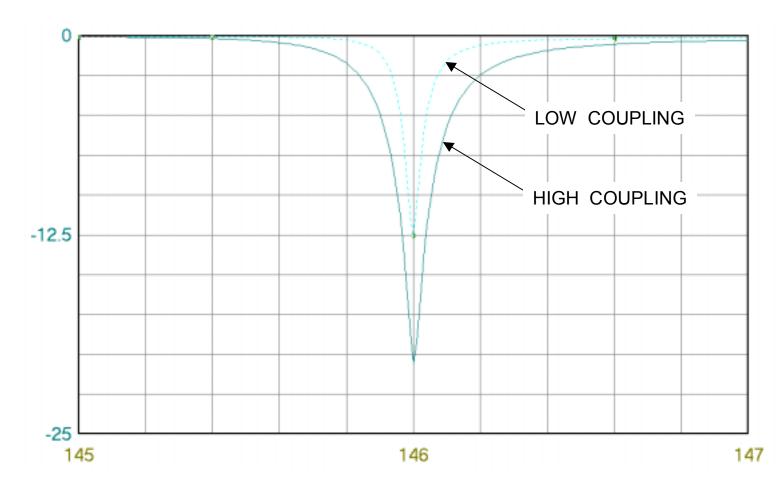
CAVITY NOTCHER for 146 MHz

EQUIVALENT CIRCUIT



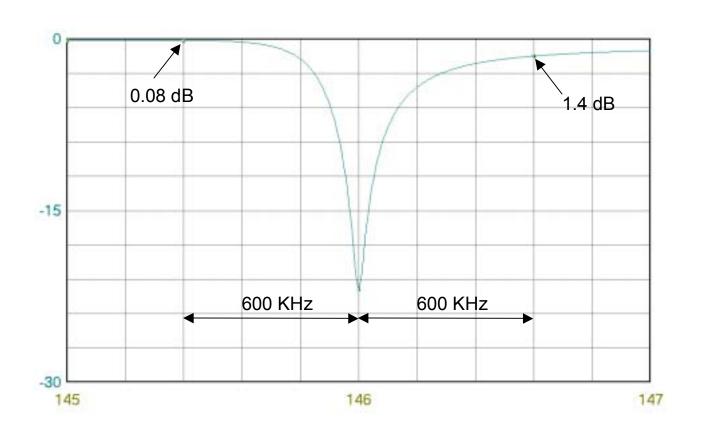
CAVITY NOTCHER FREQUENCY RESPONSE

- □ VARYING THE LOOP COUPLING AFFECTS THE NOTCH DEPTH AND
- □ DETUNES THE NOTCH FREQUENCY SOMEWHAT



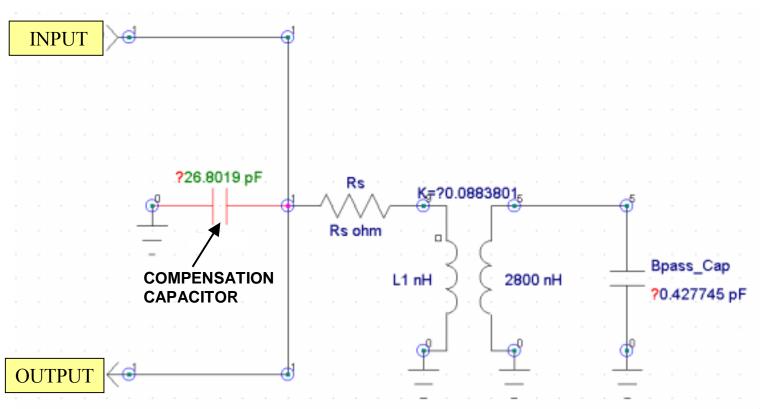
CAVITY NOTCHER FREQUENCY RESPONSE

- ☐ RESPONSE NOT SYMETRICAL AT +/- 600 KHz
- ☐ HIGH SIDE HAS A LOT MORE ATTENUATION AT + 600KHz



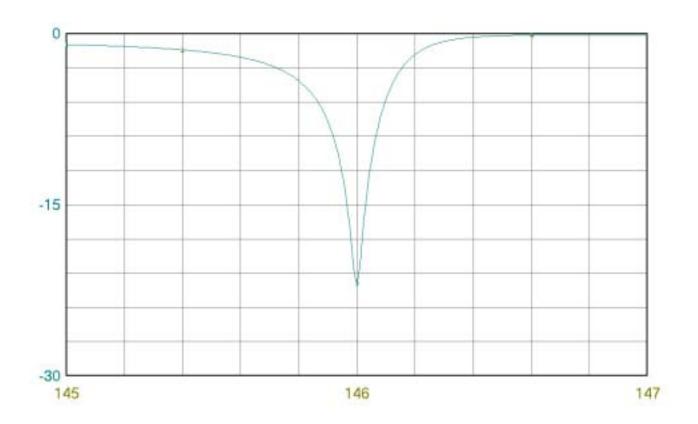
CAVITY NOTCHER WITH COMPENSATION CAPACITOR

- □ ADDING A COMPENSATION CAPACITOR DECREASES THE LOSSES ON THE UPPER SIDE
- ☐ THE COMPENSATION CAPACITOR HAS AN OPTIMUM VALUE FOR A GIVEN SPLIT
- □ ITS Q FACTOR IS NOT CRITICAL AN OPEN COAX STUB MAY BE USED



CAVITY NOTCHER WITH COMPENSATION CAPACITOR

- ☐ CONSIDERABLY REDUCED HIGH SIDE INSERTION LOSS
- □ LOW SIDE NOW HAS THE HIGH INSERTION LOSS



CAVITY NOTCHERS - GENERAL

- OBTAINING THE DEEPEST NOTCH REQUIRES:
 INCREASING THE LOOP COUPLING
 DECREASING THE LOOP INDUCTANCE
- THESE TWO REQUIREMENTS ARE CONTRADICTORY SINCE

 A LOW INDUCTANCE LOOP WILL HAVE LESS COUPLING AND VICE VERSA
- ☐ IT MAY BE DIFFICULT TO GET 30 dB REJECTION ON A 6 in. CAVITY
- THE LOW SIDE MAY HAVE TO BE COMPENSATED WITH AN INDUCTOR
 TO ACHIEVE MINIMUM LOSSES (OR A SHORTED STUB)
- ☐ THE Q FACTOR OF THE LOOPS IS NOT CRITICAL, AS LONG AS Q > 100 OR SO
- THE NOTCH-BANDPASS MODE MAKES A MORE EFFICIENT USE OF THE CAVITY.

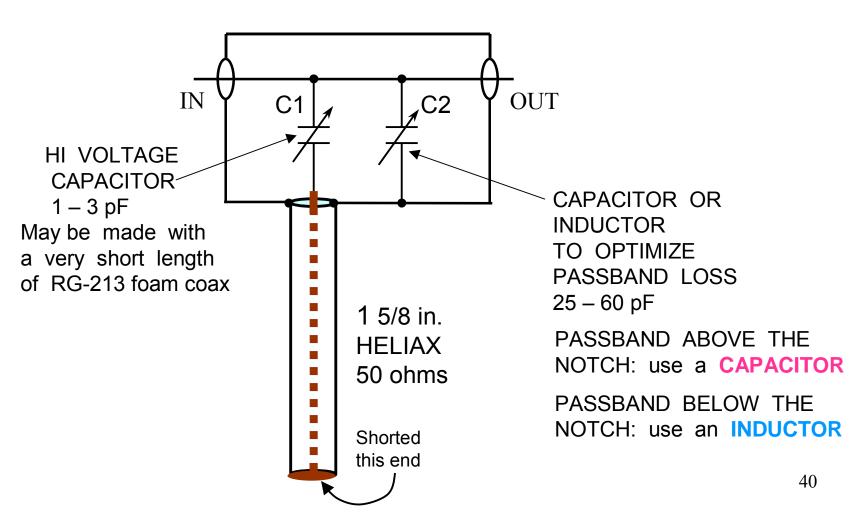
 NOTCH DEPTHS BETTER THAN 35 dB ARE EASILY OBTAINED WITH A 6 in. CAVITY

NOTCH CAVITIES

- □ CAVITY NOTCHERS
- → □ HELIAX NOTCHERS

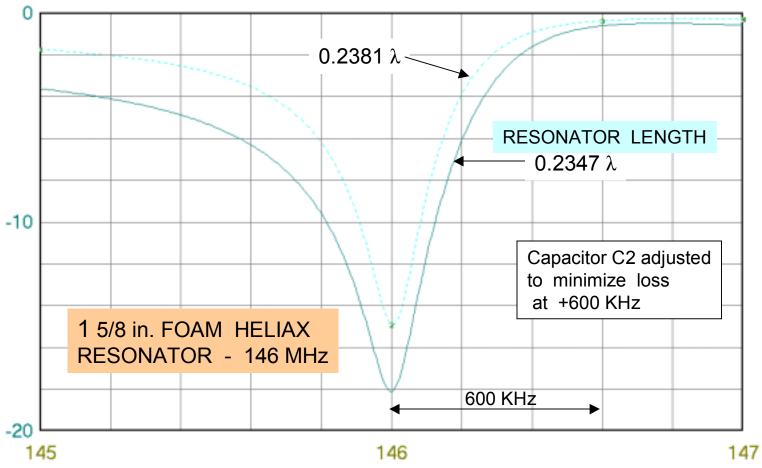
HELIAX NOTCHER for 146 MHz

- ☐ USES AN INDUCTIVE SHORTED STUB See ref. 3 and 4
- ☐ THE STUB EXHIBITS SERIES RESONANCE AT THE NOTCH FREQUENCY



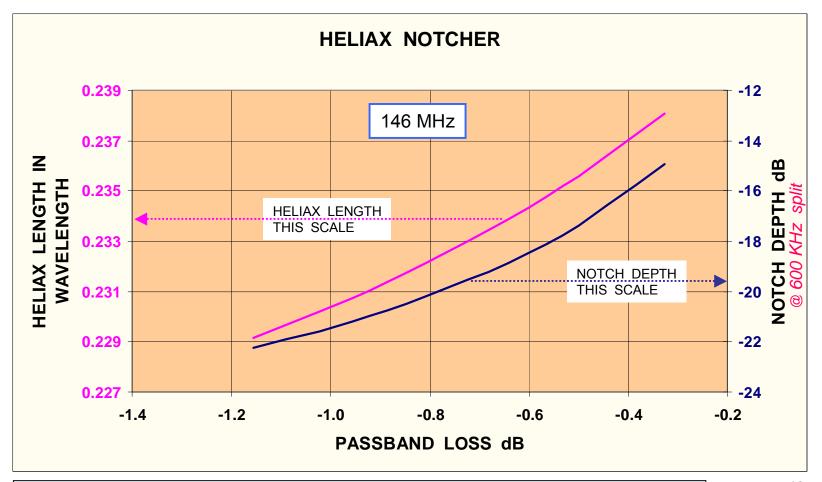
HELIAX NOTCHER - FREQUENCY RESPONSE

1 5/8 in. FOAM HELIAX Vf=0.87 50 ohms 0.156 dB/100 ft @ 50 MHz Series cap = 50 ohm foam coax Vf=0.87 2.2 dB/100 ft @ 150 MHz



ATTENUATION AND LENGTH DATA FOR THE HELIAX NOTCHER

1 5/8 in. FOAM HELIAX Vf=0.87 50 ohms 0.156 dB/100 ft @ 50 MHz Series cap = 50 ohm foam coax Vf=0.87 2.2 dB/100 ft @ 150 MHz



NOTE: Use with a λ 4 connecting line. The line adds ~ 5 dB to the notch depth

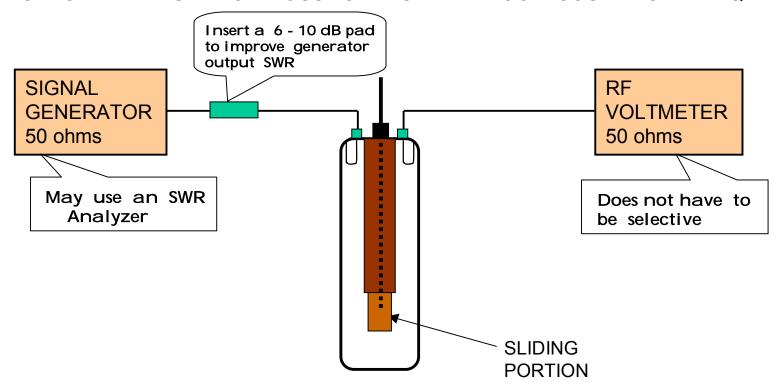
COMPARISONS

CAVITY TYPE	PLUS	MINUS
BANDPASS	EASIEST TO ADJUSTINCREASING REJECTION OF OUTSIDE SIGNALS	• POOR REJECTION CLOSE TO BANDPASS (12-18 dB @ 600 KHz on 2m)
DUAL LOOP BANDPASS	 BEST NOTCH DEPTH	 FLOATING SERIES CAPACITOR SERIES INDUCTOR DIFFICULT TO ADJUST SOME REJECTION OUTSIDE BANDPASS
SERIES RESONANT LOOP	• EASY TO ADJUST VIA SER CAP OR COUPLING • GOOD NOTCH DEPTH ~ 37 dB typical 6" cavity	• TWO NOTCHES - MISLEADING • NOTCH TUNE SENSITIVITY IS HIGH: -1% / 100KHz • LOOP Q DETERMINES NOTCH DEPTH • LITTLE REJECTION OUTSIDE BANDPASS AND NOTCH
PARALLEL RESONANT LOOP (Q circuit)	• SAME AS SERIES RESONANT LOOP	 SAME AS SERIES RESONANT LOOP QUARTER WAVELENGTH CABLE INTRODUCE ADDITIONAL LOSSES
NOTCH CAVITIES	ATTENUATE A NARROW BAND OF FREQUENCIESMAY BE BUILT USING HELIAX CABLE	 NOTCH DEPTH NOT AS GOOD AS IN NOTCH-BANDPASS DESIGNS USE WITH BANDPASS CAVITIES TO PROVIDE REJECTION FAR FROM TX/RX

TUNING INDIVIDUAL CAVITIES

TUNING BANDPASS CAVITIES

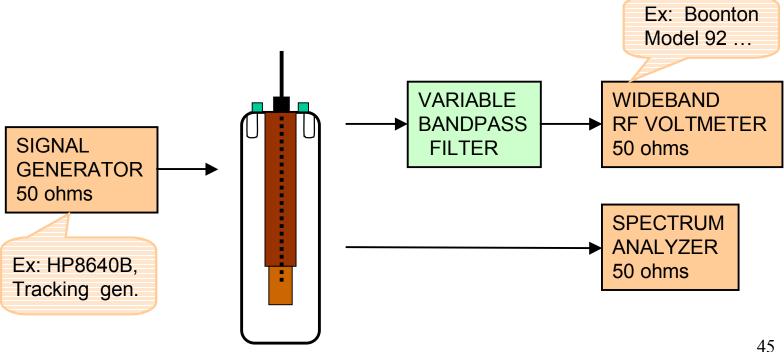
- ADJUST THE BANDPASS FREQUENCY FOR MAXIMUM SIGNAL
- ☐ CHECK THE INSERTION LOSS. CHANGE THE LOOP COUPLING IF REQ'D



TUNING NOTCH - BANDPASS CAVITIES

ABOUT THE VOLTMETER...

- ☐ WIDE BAND VOLTMETERS MAY PICK UP GENERATOR HARMONICS WHEN MEASURING NOTCH DEPTH
- ☐ A SELECTIVE VOLTMETER IS REQUIRED



TUNING NOTCH - BANDPASS CAVITIES

DUAL LOOP CAVITIES (MODIFIED BANDPASS TYPES)

□ ADJUST THE BANDPASS FREQUENCY FOR MAXIMUM SIGNAL ☐ CHECK THE PASSBAND ATTENUATION AND ADJUST THE LOOP COUPLING AS REQUIRED (typically 0.3 TO 1.5 dB) ☐ TO INCREASE THE NOTCH FREQUENCY: DECREASE THE NOTCH CAPACITOR OR DECREASE THE NOTCH INDUCTOR D NOTE THAT NOTCH DEPTH GETS WORSE AS THE NOTCH FREQUENCY GETS CLOSER TO THE BANDPASS PREQUENCY ☐ ADJUST THE BANDPASS FREQUENCY FOR LOWEST SWR □ RECHECK THE INSERTION LOSS AT THE BANDPASS FREQUENCY □ RECHECK THE NOTCH FREQUENCY AND DEPTH

TUNING NOTCH - BANDPASS CAVITIES

SERIES OR PARALLEL LOOP CAVITIES

ADJUST THE BANDPASS FREQUENCY FOR MAXIMUM SIGNAL
CHECK THE PASSBAND ATTENUATION AND ADJUST THE LOOP COUPLING AS REQUIRED (typically 0.3 TO 1.5 dB)
TO INCREASE THE NOTCH FREQUENCY: UPPER NOTCH - ABOVE BANDPASS: DECREASE THE NOTCH CAPACITOR OR INCREASE COUPLING LOWER NOTCH - BELOW BANDPASS: DECREASE THE NOTCH CAPACITOR OR DECREASE COUPLING
NOTE THAT NOTCH DEPTH GETS WORSE AS THE NOTCH FREQUENCY GETS CLOSER TO THE BANDPASS PREQUENCY
ADJUST THE BANDPASS FREQUENCY FOR LOWEST SWR
RECHECK THE INSERTION LOSS AT THE BANDPASS FREQUENCY
RECHECK THE NOTCH FREQUENCY AND DEPTH

NOTCH - BANDPASS CAVITIES

LOOP RESONANCE VERIFICATIONS - SERIES OR PARALLEL LOOPS

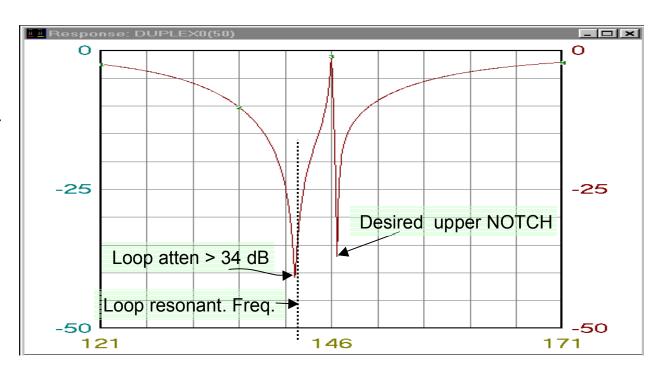
BEST DONE WITH THE LOOP REMOVED FROM THE CAVITY

UPPER NOTCH - ABOVE BANDPASS: (see the graph below)
THE LOOP SHOULD RESONATE FROM ~ 130 to 140 MHz

LOWER NOTCH - BELOW BANDPASS: THE LOOP SHOULD RESONATE FROM ~ 150 to 160 MHz

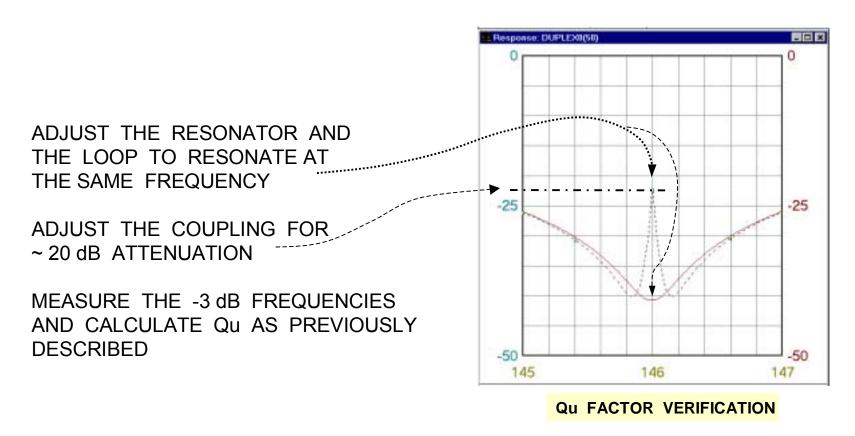
SHOULD GIVE AT LEAST 34 dB ATTENUATION (IN A 6 in. CAVITY)

AS SHOWN HERE: THE LOOP RESONANT FREQ. AND ATTEN. MAY ALSO BE OBTAINED FROM THE CAVITY RESPONSE



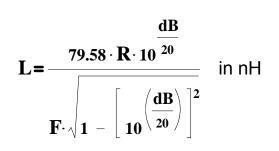
NOTCH - BANDPASS CAVITIES

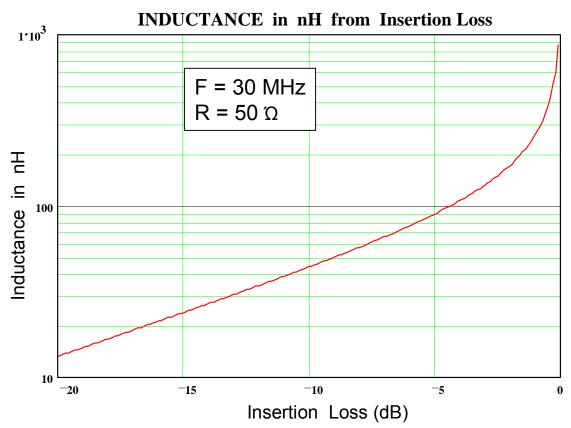
Qu FACTOR VERIFICATION



MEASURING LOOP INDUCTANCE

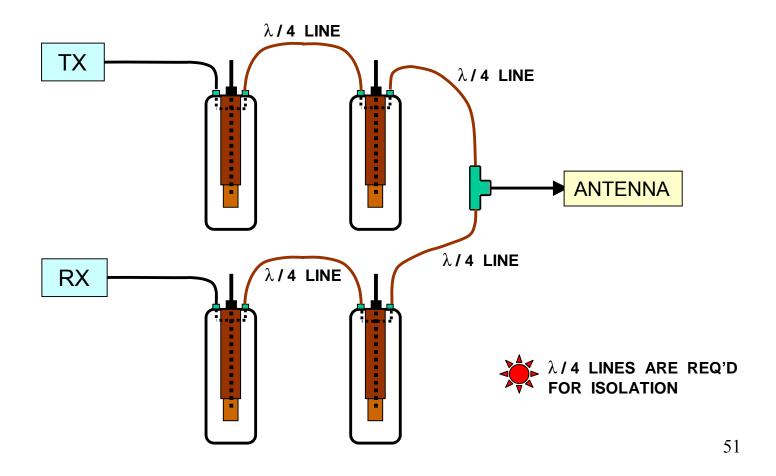
MEASURE THE ATTENUATION IN dB CAUSED BY INSERTING THE LOOP IN A SHUNT CIRCUIT WITH A GENERATOR / DETECTOR IMPEDANCE = R (ohms) AT A FREQUENCY: F in MHz AND COMPUTE THE INDUCTANCE L in nH:





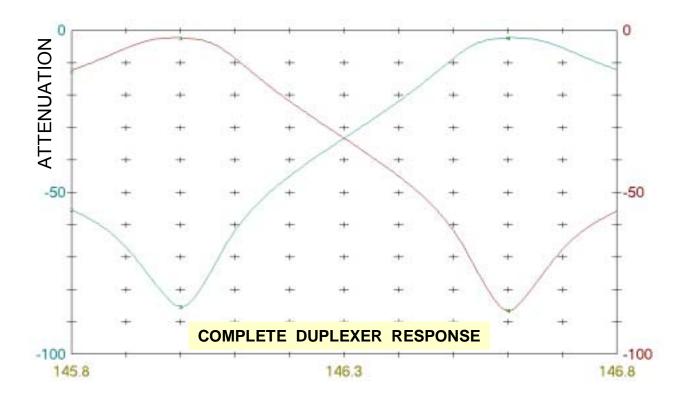
PUTTING IT ALL TOGETHER

DUPLEXER BUILT WITH FOUR 6 in. SERIAL LOOP CAVITIES



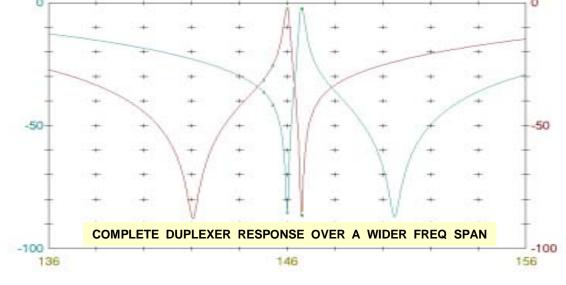
EXAMPLE OF DUPLEXER BUILT WITH FOUR 6 in. SERIAL LOOP CAVITIES

- \square BANDPASS INSERTION LOSS: ~ 2.2 Db (1 dB PER CAVITY + λ /4 LINE LOSSES)
- □ NOTCH DEPTH: ~85 dB
- □ NOTCH DEPTH = ~ SUM OF NOTCH DEPTH OF EACH CAVITY + 5.5 dB **PER** λ/4 LINE Example: NOTCH DEPTH = 37 dB + 37 dB + 5.5 x 2 cables = 85 dB

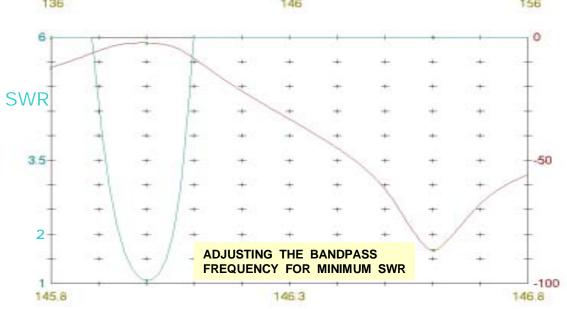


EXAMPLE OF DUPLEXER BUILT WITH FOUR 6 in. SERIAL LOOP CAVITIES

THIS TYPE OF DUPLEXER PROVIDES LITTLE REJECTION OF OUT OF BAND SIGNALS

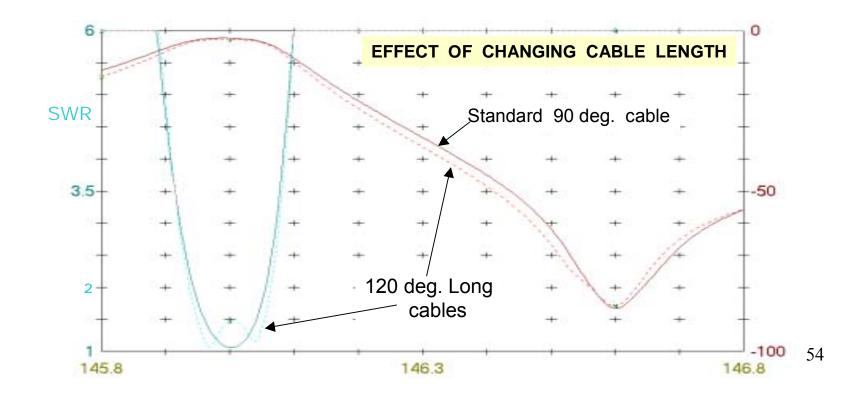


- □ ADJUSTING THE BANDPASS FREQUENCY FOR MINIMUM SWR IS BEST
- MAY REQUIRE ABILITY TO READ LOW SWR VALUES



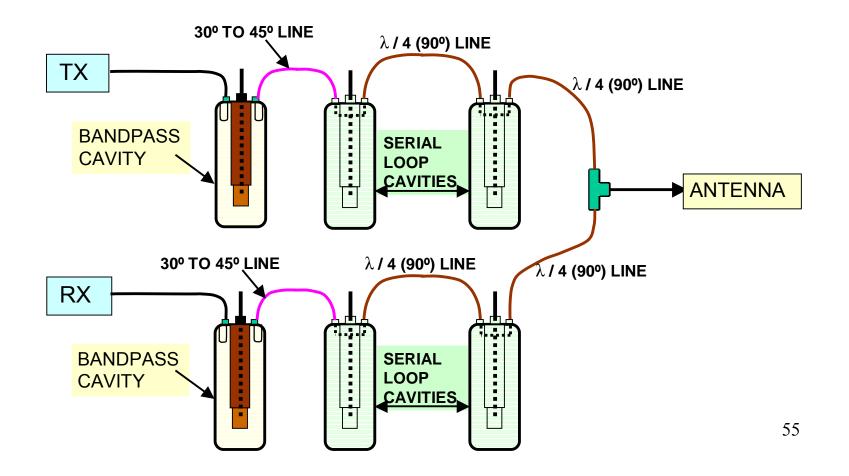
EXAMPLE OF DUPLEXER BUILT WITH FOUR 6 in. SERIAL LOOP CAVITIES

- \Box THE λ /4 CABLES AT THE TEE JUNCTION HAVE BEEN INCREASED IN LENGTH 33%
- ☐ SLIGHT CHANGE IN RESPONSE
- SWR CURVE HAS RIPPLES NOW. THIS MAY BE USED TO CHECK FOR PROPER CABLE LENGTHS



EXAMPLE OF DUPLEXER BUILT WITH TWO BANDPASS + FOUR SERIAL LOOP CAVITIES

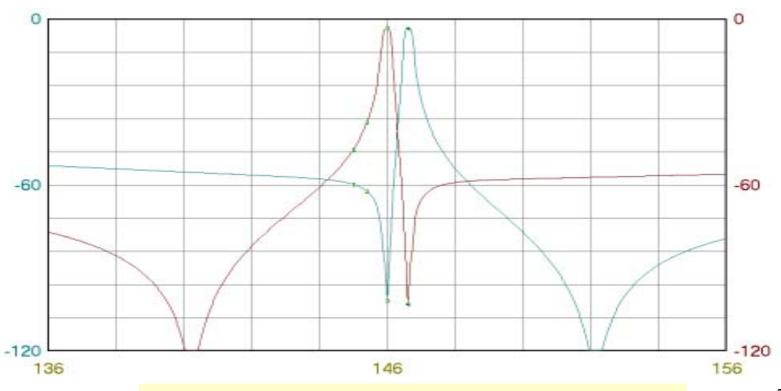
- ☐ BANDPASS CAVITIES SHOULD BE PLACED AHEAD OF SERIAL LOOP CAVITIES
- ☐ THE 30° TO 45° LINE AFTER THE BANDPASS CAVITIES ADDS ~ 5dB NOTCH DEPTH
- □ IMPROVES REJECTION



EXAMPLE OF DUPLEXER BUILT WITH TWO BANDPASS + FOUR SERIAL LOOP CAVITIES

FEATURES:

- 3 dB BANDPASS LOSS (~ 1dB per cavity)
- ~102 dB NOTCH
- EXCELLENT REJECTION OF OUT OF BAND SIGNALS



PITFALLS

AVOID LOW QUALITY CONNECTORS SPECIALLY TEES.

The picture on the right shows an N type connector that uses a steel spring for making contact with the thru line. The added inductance was calculated from return loss measurement at 100 MHz (9.5 dB) and 1 GHz (5 dB) with both female ends terminated (50 ohms) This gave ~ 7 nH inductance. Therefore a 100 nH loop will have its inductance increased by 7%, thus lowering its resonant frequency 3.5% or ~ 5 MHz at 146 MHz!

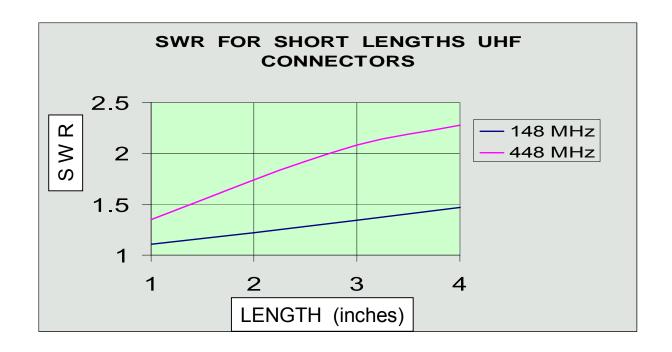
- ☐ USE SILVER PLATED CONNECTORS
- UNPLATED COPPER CAVITIES MAY BE POLISHED AND CLEANED WITH "BRASSO" (liquid copper / brass cleaner) LEAVES A PROTECTIVE FILM
- □ SLIDING CONTACTS MAY BE LUBRICATED WITH SILICONE CLEANER OR VASELINE
- TERMINATE THE "UNUSED" PORT WHEN TESTING FOR LOSS OR SWR



CENTER CONNECTOR USES A SPRING FOR CONTACT!

PITFALLS

- □ TEMPERATURE SENSITIVITY: UNCOMPENSATED Cu RESONATORS WILL SHOW A TEMPERATURE COEFFICIENT OF ~ -1.3 KHz / degC (146 MHz)
- ☐ DOUBLE SHIELD CABLES AND N TYPE CONNECTORS PREFERED
- □ AVOID IF POSSIBLE UHF ADAPTERS
 THEIR IMPEDANCE IS BELOW 50 OHMS: ~33 OHMS
 THEY WILL LIKELY INCREASE THE SWR



CONCLUSION

- ☐ THIS PRESENTATION COVERS THE MOST IMPORTANT DUPLEXER ELEMENTS:

 BANDPASS + 3 TYPES OF NOTCH BANDPASS + NOTCH DESIGNS
- □ SIMULATION SOFTWARE WITH REAL TIME TUNING CAPABILITIES ALLOWS « BREADBOARDING » DUPLEXERS
- LEARN TUNING, CHECK FOR SENSITIVITY TO COMPONENT VARIATIONS SUCH AS Q FACTOR, CABLE LENGTHS ETC.

REFERENCES

☐ LINEAR SIMULATION SOFTWARE: SuperStar from Eagleware (used here) Serenade SV for Windows from Ansoft (free) ARRL Radio designer from ARRL Pspice Student version ☐ Duplexer Theory and Testing by Dave Metz WA0UAQ (.pdf format) ☐ KI7DX 6 Meter Repeater http://www.wa7x.com/ki7dx rpt.html ☐ 6 Meter Heliax Duplexers http://www.dallas.net/~jvpoll/dup6m/dup6m.html ☐ Duplexers: theory and tune up http://www.seits.org/duplexer/duplexer.htm ☐ Upgrading Boonton Models 92/42 RF Voltmeters **Jacques Audet** Communications Quarterly Spring 97 THANKS to Jean-Nicol VE2BPD for the photos and the bad tee